

1/2 Inch **Flywheel/Crank Bolts**

A small amount of threadlocking compound is recommended on all clutch fasteners. DO NOT use a washer with this flywheel bolt.

Tighten all bolts evenly, ¼ turn at a time in a crisscross pattern until flywheel is completely drawn-up to the crankshaft.

Torque all bolts in 3 steps:
First to 35 ft/lbs. then 80 ft/lbs.
Final torque to: 105 - 110 ft/lbs.

Note: These specifications apply only to the fasteners supplied by Centerforce.

I11CB004 **CENTERFORCE TECH. LINE (928) 771-8422**

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